

Impression Tip Sheet for Audiologists

1. Custom IEMs require a full shell impression, including the crus of the helix, tragus and anti-tragus.
2. Impressions must be made of high-viscosity silicone impression material.
3. The dams for impressions must be made of cotton instead of foam. Foam will tear the end of the canal when removed for processing.

NOTE: If there is no alternative, foam may be used, but only as a last resort.

4. Impressions must be open-mouth, taken to the second bend of the ear canal. To ensure there is no jaw movement while the material is curing, use a bite block prior to injection and throughout the entire process.

To accomplish this:

- a. The customer's mouth should be wide open when the impression material is injected into the ear.
- b. The customer's mouth must remain open until the impression material has completely cured.

Send impressions to the address below. If you have any questions or comments, please contact us.

NOTE: Please include customer name with impressions.

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